

MY系列

飞达伺服送纸系列全自动模切压痕机

My Series Automatic Die-Cutting Machine of Feeder Servo Feeding Paper

客户可根据不同需求加清废

工作速度 6000 每小时，卡纸瓦楞纸双用，单张走纸，重叠走纸精度毫不逊色，双伺服控制技术，运行平稳。力争做印机行业 1300 型模切机中国之速度的代表，从未被超越。



双伺服控制



性能特点 Features

MY 飞达伺服送纸系列自动模切压痕机是我公司结合国内外同类产品的优越性能研制开发的适用于高档彩箱、彩盒模切的专用设备。本机应用高强度叼纸牙排，先进的开牙叼纸机构能适应各类型板纸、卡纸、瓦楞纸；前后定位及侧定位机构使纸张的模切精度得以保证。具备高精度间歇机构；气动锁版。使用可编程控制器及人机界面，数字显示机器的工作速度、加工张数、总运行时间；机器的故障显示使故障排除操作非常方便。应用变频器控制主电机，无极调速，运行平稳。本机多处设有传感器和安全装置，保障机器正常工作和人身安全。模切压力调节方便，可进行选择性无叼口模切等性能，使该机成为一台性价比较高的产品。

技术参数 Technical Parameters

型号	MODEL	MY-1300SF	MY-1500SF	MY-1650SF
最大输纸尺寸	Max.paper Size	1300*960mm	1500*1100mm	1650*1200mm
最小输纸尺寸	Min.paper Size	500*400mm	500*450mm	500*450mm
最大模切范围	Max.die Cutting Size	1300*945mm	1490*1090mm	1640*1190mm
最大模切压力	Max.die Cutting Pressure	300N/cm ²	300N/cm ²	300N/cm ²
纸张定量范围 (白纸板)	Cardboard	120-2000g/m ²	120-2000g/m ²	120-2000g/m ²
(瓦楞纸)	Cardboard Paper	≤ 8mm	≤ 8mm	≤ 8mm
最高机械速度	Max.die Cutting Speed	6000sheets/h	5000sheets/h	4500sheets/h
给纸纸堆最大高度	Max.feeding Pile Height	1400mm	1400mm	1400mm(above the level)
收纸纸堆最大高度	Max.delivery Pile Height	1200mm	1200mm	1200mm(above the level)
总功率	Total Power	17Kw	24Kw	28Kw
机器净重量	Total Weight	17T	20T	22T
机器外形尺寸	Dimensions	6600*4500*3300mm	7000*4700*3300mm	7300*5000*3300mm

MY Series Automatic die-cutting creasing machine of Feida servo paper feeding series are based on the similar products in China and overseas. With mature technology and new developments by our engineer, it is special for high grade color carton box. High tensile grippers, bars and advanced feeding facility can handle various papers, caperntee and corrugated paper; front, side and back positioning guarantee the precision of the die cutting; high precision intermittent mechanism; fast action pneumatic clutch and pneumatic locking plate mechanism. PLC and man-machine interface can display the running speed, quantity of paper and total running time. Troubles are displayed which is easy to solve the problems. Transducer controls the motor and change speed without stop. There are many sensors and safety devices to ensure the running of machine and safety of worker. The front and back die cutting pressure can be adjusted separately. Machine driven by hand is easy. No gripper margin function is optional.