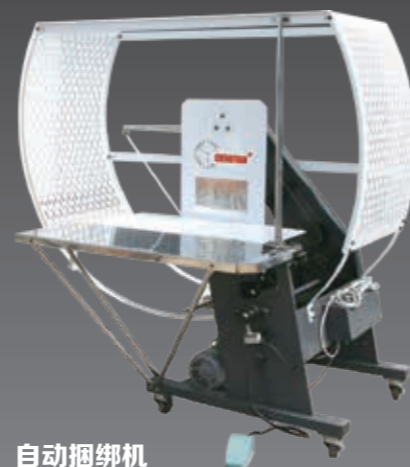


CY系列

自动伺服散装塑料提手穿提机

Main Features and Efficiency of Automatic Plastic Handle Machine

散装提手，设备自动整理排列输送，速度 4500 个每小时，大大缩短人工穿提手成本，提高生产效率。设备操作简单方便。自动化程度高。填补国内全自动散装穿提手的空白。



自动捆绑机



性能特点 Features

纸箱提手自动安装机主要功能优点和效率：

- 一、缺纸箱，缺提手，缺下底片自动停机；
- (1) 纸张走纸方式为纸箱机械的常规平张下走纸，堆码整齐，自动走纸，走纸定位准确：纸张大小可调整。
- (2) 提手为散装直接倒入料仓，机器自动整理；自动排列，自动输送。
- (3) 穿扣规格可以调节或快速更换模具，适应大小提扣。
- (4) 穿扣部位前后左右可以全向调节，适应不同产品的要求。
- (5) 成品自动输送，自动堆积并在堆积到设定数量后自动推出。
- (6) 纸张输送采用进口 PU 软基皮带，避免纸张划伤。

Main features and efficiency of Automatic Plastic Handle Machine

- 1.The machine will stop automatically when lack of carton, lack of handle, lack of bottom paper.
- (1) The paper feeding mode is the regular flat bottom sheet of the carton machinery, neat stacking, automatic paper feeding, the paper feeding positioning is accurate; the paper size can be adjusted.
- (2) The handle is directly poured into the silo for bulk, and is automatically sorted by the machine: it is automatically arranged and automatically conveyed.
- (3) The specifications of the buckle can be adjusted or quickly changed to fit the size buckle.
- (4) On all sides of the buckle position can be adjusted omnidirectionally to meet the requirements of different products.
- (5)The finished product is automatically transported, automatically stacked and automatically launched after being stacked to the set number.

- 二、采用可编程控制器 PLC 实现自动程序控制。
- 三、纸箱和提手全部采用伺服定位以及光电检测，有无都要进行自动检测与控制，保证精准穿插。
- 四、成品自动计数与显示，自动堆积和输送。
- 五、机械运动部分加装防护罩安全保护。
- 六、人机界面显示屏，反应故障显示与过载保护。
- 七、每天工作时间：全伺服控制。传动部分为全机械传动，使用寿命长。
- 八、稳定生产速度保持每小时 4000 个左右。

- (6)The paper is transported with imported PU soft-based belt so as to avoid paper being scratched.
2. Use programmable controller PLC to achieve automatic program control.
3. The carton and the handle are all adopted with servo-position and photo-detection, and all are automatically detected and controlled anyway to ensure accurate interpenetration.
4. Automatic counting and display of finished products, automatic stacking and conveying.
5. The mechanical movement part is equipped with a protective cover for safety protection.
6. Man-machine interface display, reaction fault display and overload protection.
7. Working hours per day:Full servo control. The transmission part is fully mechanically driven and has a long service life.
- 8.Stable production speed is maintained at around 4,000 pcs per hour.

技术参数 Technical Parameters

压缩空气工作压力	Working Pressure Of Compressed Air	0.6MPa
压缩空气耗气量	Consumption Of Compressed Air	Three-Phase Ac 380 Volts, 50 Hz
主机机器外形尺寸 (长 X 宽 X 高)	Size Of Main Machine (Length X Width X Height)	4650X4000X1800mm
总功率	Power	15Kw
机器净重	Weight	2.5T